

BULKHEAD

PUSHROD SEAL BOX USING C.A.
GLUE
DETAIL (TYP.)

APPROX. 11.5 - 12.5"

AEROMARINE WELD ON
TUNED PIPE BRACKET
ASSEMBLY

HEAD FITTING

DRILL NEW HOLE TO
ACCOMMODATE
STRUT BLADE
DIRECTLY UNDER EXIST.
HOLE.

AEROMARINE COWL LOCK
(SEE DETAIL)

TUNED PIPE

RADIO BOX PLUG

BELLCRANK
ASSEM.

FUEL LINE

DRIVE DOG

STRUT

NOSE
PIECE

DO NOT PUSH
TUBE RECESS END
ALL THE WAY INTO
NOSE PIECE TO ALLOW FOR
ADJUSTMENT

BOTTOM OF TUNNEL

"RELEIVE"
STRINGER TO CLEAR
CARB

AUXILIARY
WATER PICK UP
(TO ENGINE HEAD)

THRUST WASHERS
LEAVE APPROX. 3/16"
SPACE BTW. THRUST
WASHERS AND DRIVE DOG

TUBE SHOULD
BE STRAIGHT
THIS AREA

INITIALLY SET BOTTOM OF STRUT
BLADE LEVEL WITH SPONSONS
(FLAT WHEN PUT ON TABLE)

SLOT HULL TO RUN SHAFT—
TUBE THROUGH. BEND SHAFT TUBE
BY HAND MAKING SURE NOT TO HAVE
ANY SHARP BENDS OR "KINKS". MAKE
SURE SHAFT LINES UP PERFECTLY WITH
ENGINE COLLET. ONCE LINED UP FILL AROUND
SLOT WITH "BONDO" AND SMOOTH. WHEN HARD
FIBERGLASS OVER TUBE AND BONDO WITH POYESTER
RESIN AND FIBERGLASS
*DO NOT HEAT TUBE TO BEND!

ALLOW 1/2" SPACE
BETWEEN COLLET AND
STUFFING BOX

EAR OF
DECK APPROX. AS
TUNED PIPE EXIT

G-23
WITH
AND